

**Ship Via:**

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					Packaging 3 - 4 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	78 NOV 27 2019
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
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					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/15/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 NOV 28 2019

Part Op 100 - (Small Fab) *** APPLY A 3/16" SEAM OF PLASTIC WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF
Descriptions: LIGHT LET DRY FOR ONE HOUR*** PLASTIC WELD 2 BATCH: 1- Assemble as per Dwg
D4635-042 2- Install No Smoking & Seat Belt symbols 3- Install led lights 4- Install air valves 5-Install wiring harness
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-143	Aft Ceiling Replacement Panel Assembly, LH	1 pcs (1 ea)	100-Small Fab - 1	50009517
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5108389
D4652-7	Air Valve	1 pcs (1 ea)	100-Small Fab - 1	5039503
D4655-1	Speaker	1 pcs (1 ea)	100-Small Fab - 1	5005830
D4708-9	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5001856
D4728-045	LH Cabin Speaker #3	1 pcs (1 ea)	100-Small Fab - 1	5176260
D4728-061	Cabin Lights Control Relay	1 pcs (1 ea)	100-Small Fab - 1	5176279
D4743-1	Speaker Grill	1 pcs (1 ea)	100-Small Fab - 1	5000501
MS21044-N08	Nut	4 Ea (4 ea)	100-Small Fab - 1	5007549
MS21919-WDG8	Clamp	3 Ea (3 ea)	100-Small Fab - 1	5134204
MS24693-BB51	Screw	4 Ea (4 ea)	100-Small Fab - 1	5034407
NAS1149DN832J	Washer	4 Ea (4 ea)	100-Small Fab - 1	5185074
PLT1.5M-M	Tie Wrap	3 Ea (3 ea)	100-Small Fab - 1	5171297D

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-143	1	0	0
	D4646-1	1	37	0
	D4652-7	1	0	0
	D4655-1	1	29	0
	D4708-9	1	48	0
	D4728-045	1	20	0
	D4728-061	1	10	0
	D4743-1	1	33	0
	MS21044-N08	4	157	0
	MS21919-WDG8	3	131	0
	MS24693-BB51	4	661	0
	NAS1149DN832J	4	500	0
	PLT1.5M-M	3	1,963	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details:				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By				Lead hand / Supervisor	QC / QA Coordinator		